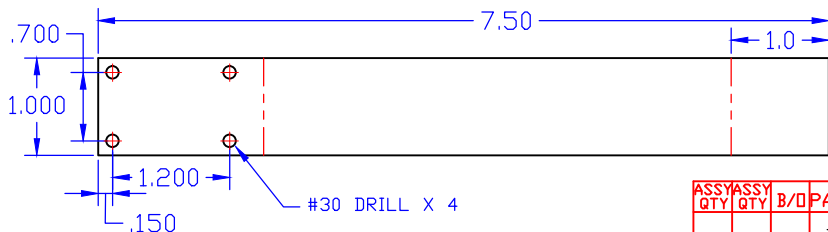
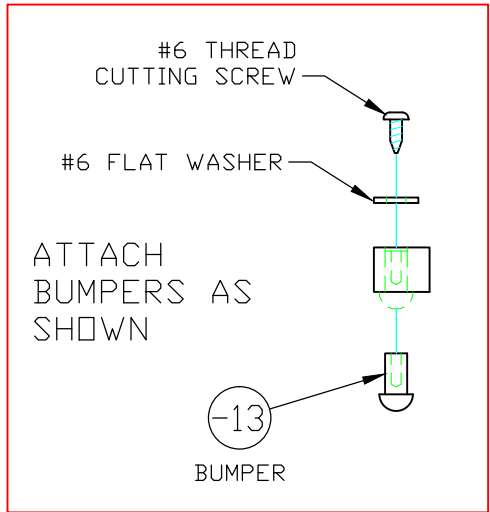
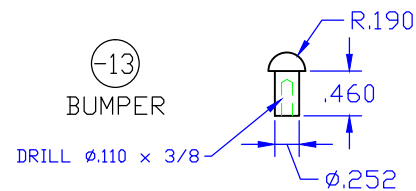



REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D TITLEBLOCK & REVISION BLOCK, LABELED SECTION A-A P/N -5, ADDED ENGRAVE NOTE P/N-1, CH'D DWG. NO. FROM 430-215-100-101.	7/2/09	RJC	-



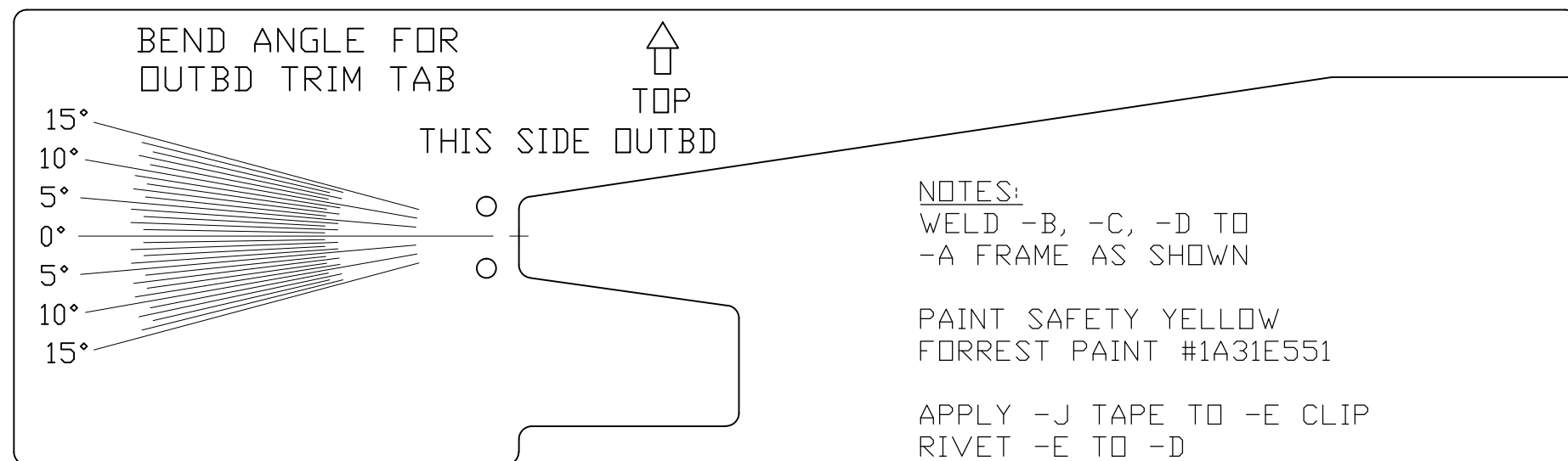
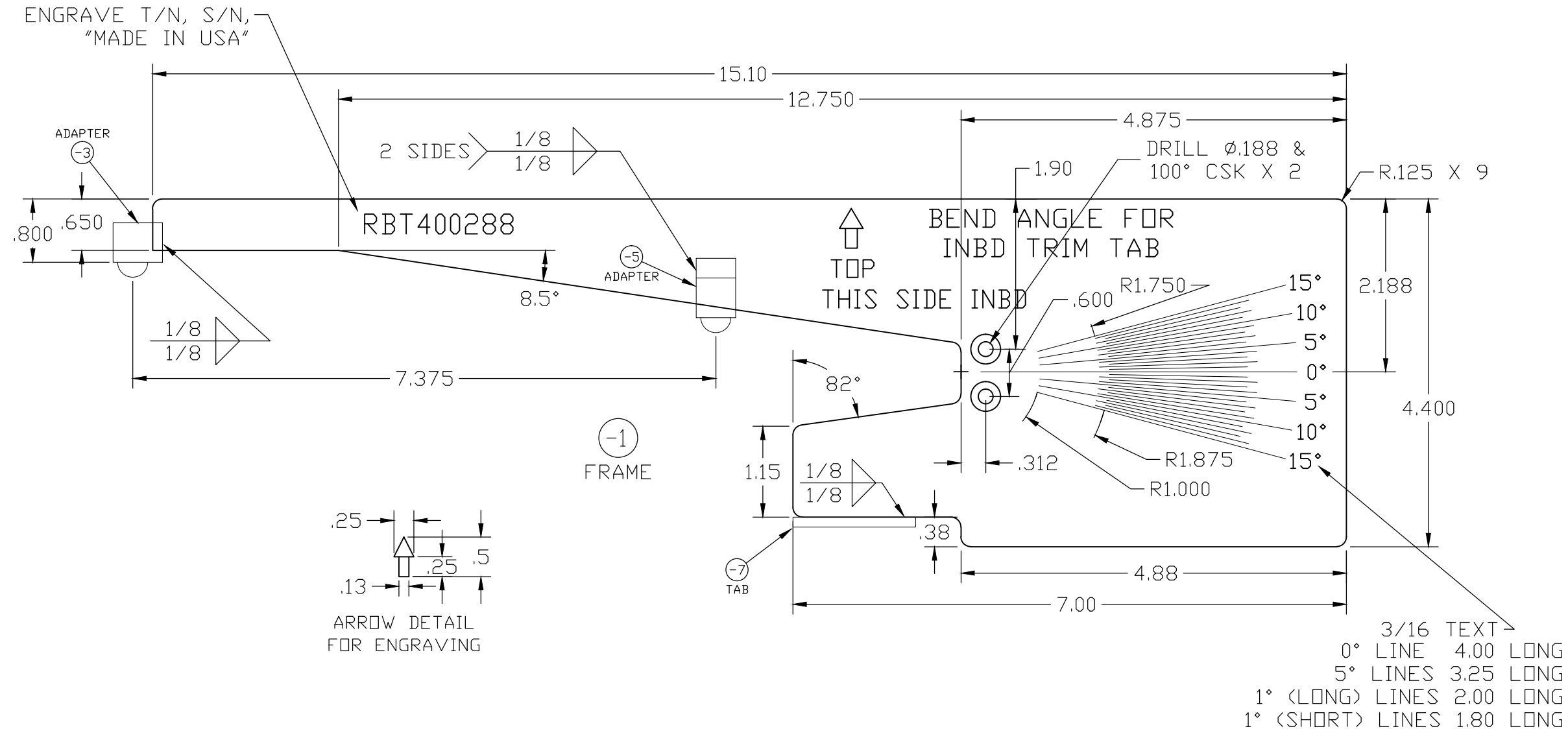
ATTACH -11 & -13 BUMPERS

ASSY #	QTY	B/D	PART #	QTY	DESCRIPTION	MAT.	B/D INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	FRAME	6061	1/4 FLAT x 15-1/8 x 4-1/2	2
			-3	1	ADAPTER	6061	1/2 x 1/2 BAR x 5/8 LONG	1
			-5	1	ADAPTER	6061	3/4 x 1/2 BAR x 4 LONG	1
			-7	1	TAB	6061	1/8 x 1 x 1-1/2	1
			-9	1	SPRING CLIP	301 S.S.	.040 x 1 WIDE x 7-1/2	1
			-11	1	STOP	PLASTIC SHEET	1/2 x 1-1/4 x 3/4 WHITE	1
			-13	3	BUMPER	NYLON OR DELRIN	ø3/8 x 3/4 WHITE	1
		B/D		1	TEFLON TAPE	TEFLON TAPE	1 WIDE x 5-3/4 (FOR E SPRING CLIP)	
		B/D		2	SCREW	-	MS24693-S274	
		B/D		2	WASHER	-	AN960-10L	
		B/D		2	NUT	-	MS21042-3	
		B/D		4	RIVETS	-	AN470AD-4-6	
		B/D		3	THREAD CUTTING SCREW	-	#6 x 3/8 PAN HEAD x 1/4	
		B/D		3	WASHER	S.S	#6 FLAT	
ASSY #								

 RED BARN MACHINE			
TITLE TRIM TAB BENDING GUAGE			
DWG NO. RBT400288-3 thru -13			REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°		DRAWN BY: COLE APPROVED HEAT TREAT FINISH SPEC YELLOW PAINT	
UNLESS OTHERWISE SPECIFIED 1. BREAK AWAY SHARP EDGES .015 × 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL BELL 430	
SCALE 1 NTS	DATE 3-27-92	SHEET 1 of 2	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D TITLEBLOCK & REVISION BLOCK, LABELED SECTION A-A P/N -5, ADDED ENGRAVE NOTE P/N-1, CH'D DWG. NO. FROM 430-215-100-101.	7/2/09	RJC	-



NOTES:
WELD -B, -C, -D TO
-A FRAME AS SHOWN

PAINT SAFETY YELLOW
FORREST PAINT #1A31E551

APPLY -J TAPE TO -E CLIP
RIVET -E TO -D

ATTACH -G & -H BUMPERS

RED BARN MACHINE		
TITLE	TRIM TAB BENDING GUAGE	
DWG NO.	RBT400288-1	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: COLE
TOLERANCES ON:		APPROVED
DECIMALS		HEAT
.XXX ± .005		TREAT
.XX ± .01		FINISH YELLOW PAINT
X ± .1		SPEC
UNLESS OTHERWISE SPECIFIED		USED ON MODEL
1. BREAK ALL SHARP EDGES		BELL 430
.015 x 45° PR .015 R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE	NTS	DATE 3-29-02 SHEET 2 of 2